ANVIL COVER ROTATION LOG

Shift/Crew	Impression Count	Die #	Date of Rotation or Change	Notes

DO NOT FORGET: *For safety, the cutting die should be* ***removed*** *from the die cylinder, prior to cover installation or removal of die cutting covers.*

■We recommend that covers be rotated every 150,000 impressions, or after each shift on machines equipped with the Dicar Equamount® system.

■ It is important to follow the Dicar rotation and removal instructions for standard machines, Equalizer equipped machines as well as machines equipped with a trimming device.

■ Impressions are most accurately counted with an impression counter to record actual impressions. Counting sheets produced or time on machine in less accurate.

■ If anvil covers are trimmed on the machine, this should be noted in the rotation chart.

Important:

When re-mounting the cutting die ***ALL of the bolt holes should be used.*** *Failure to do this is the single most common cause of poor die cutting and premature cover wear.*