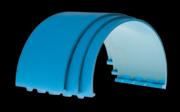
Anvilok® Cover Installation

Product Lines
Anvilok V
(A5, A5R)
(for Equalizer® and
Equamount)





Scan this code or visit dicar.com to watch instructional video



10 Bloomfield Avenue Pine Brook, NJ 07058 ph: +1-973-575-1377 toll free: 1-800 323-4227 email: info@dicar.com www.dicar.com

TOOLS





MLT-RS4LB Dead Blow Mallet

AnvilatchTM (optinal)

The unique **AnviLatch** system increases the efficiency and enhances the safety of mounting rotary diecutting blankets/covers by eliminating the need to use a mallet to lock the cover. For more information visit dicar.com.

CAUTION

Use only tools recommended by Dicar to remove and/ or install anvil covers. Use of improper tool may result in injury or damage to covers and/or die cylinder.

! IMPORTANT

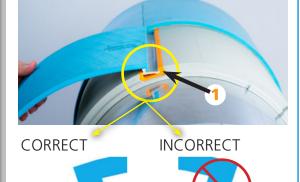
Prior to installing anvil covers inspect lockup slot for damage, sharp edges or burrs, and ensure slot is free of contaminates to ensure proper lockup.

! WARNING

Remove cutting dies prior to removing, installing or rotating anvil covers. Failure to do so can result in personal injury and/or damage to tooling.

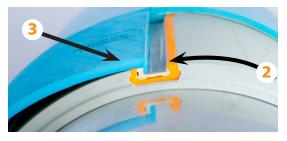
Installation

Insert female end



Wrap cover onto drum

Align outer edges



Secure by hammering the male end fully into the female end.



 When properly installed, the lockup area should be smooth and even with no steps.

Removal

Insert the pry bar (CVR-REM) in slot beneath lockup ends.



Pry up on the male and female ends to disengage the lockup. Work your way across the cover to fully disengage the lockup.

I CAUTION

Do not insert the pry bar between the cover and the anvil surface. Damage to the covers and/or anvil may occur.

Dicar offers a full range of anvil cover styles and sizes, and other urethane products.

Visit dicar.com, or contact your local Dicar Representative to view our catalog of quality Dicar diecutting and die-making products and services.

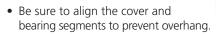
Anvil Cover Rotation Log

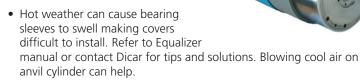
Shift/Crew	Impression Count	Die #	Date of Rotation or Change	Notes

Cover Storage

- It is best to keep covers stored in the original box and in the round (coiled) until the time of installation for easier mounting.
- Store at room temperature. Cold, will be stiff and more difficult to mount.
- For best performance, covers should not be stored for more than 2 years.

Equalizer® Tips





• Be sure to use proper torque and technique on retainer rings and refer to Dicar Equalizer manual for proper instruction.

EQPM Program

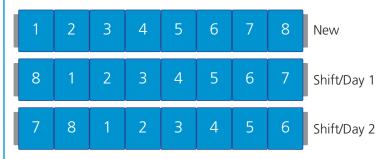
- Ask about our Equalizer Preventative Maintenance Program, for regular inspections and replacement of springs, inserts and pins and other benefits.
- Contact your Dicar Rep to learn more.

Cover Rotation

Power Rot8tion (Equalizer method) is a fast and easy way to maximize the life of your anvil covers. As illustrated below, once per shift or day,



- Simply remove one cover, and bearing for Equalizer systems, from Position 8
- Slide the others down one space
- Place the cover removed from Position 8 in Position 1



Standard Rotation as illustrated below will help you maximize the life of your covers and the quality of your die-cuts. Without a trimmer covers should be rotated every 150,000 impressions.

With a trimmer covers should be rotated at 150,000 – trimmed at 300,000 – rotated at 450,000 – etc.

- Number covers as shown below
- Remove numbered covers and reinstall them in the order show below

