Anvilok®
Cover
Installation

Product Lines
Anvilok VIII
(A8, A8R)

Installation

1. Mount female (metal) end into cylinder slot.
2. Secure with appropriate screw for your system. (See note in Tools above.)
3. Wrap the male end around the cylinder and align with the female.
4. Secure by tapping the male end flush into the female end.

Removal

1. Insert the pry tool (CVR-REM) between the urethane male end and metal female end.
2. Pry up on the male end to disengage the lockup. Work your way across the cover to fully disengage the lockup.

TOOLS

CVR-REM
Pry Bar
MLT-RS
Dead Blow Mallet
3/16” or 4mm
Hex Wrench

For Dicar A8 covers
Socket Head Cap Screw
• 5/16-18 x 1/2 (A8 Imp)
• 6mm x 12mm (A8 metric)

For Dicar A8R covers
Button Head Cap Screw
• 5/16-18 x 1/2 (A8 Imp)
• 6mm x 12mm (A8 metric)

CAUTION

Do not insert the pry bar between the cover and the anvil surface. Damage to the covers and/or anvil may occur.

Dicar offers a full range of anvil cover styles and sizes, and other urethane products.

Visit dicar.com, or contact your local Dicar Representative to view our catalog of quality Dicar diecutting and die-making products and services.

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Scan this code or visit dicar.com to watch instructional video.
Cover Rotation

**Power Rotation** (recommended for Equamount Systems and boltless anvils) is a fast and easy way to maximize the life of your anvil covers. As illustrated below, once per shift or day,

- **For Equalizers**, simply remove one cover and bearing, slide the other down one space. Then reinstall the cover and bearing.
- **For boltless covers**, unlock all covers, leave covers in place. Remove cover from position 8 and slide the other covers down one space. Reinstall the cover removed. Secure all covers.
- Repeat rotation process throughout cover life.

**Cover Storage**

- It is best to keep covers stored in the original box and in the round (coiled) until the time of installation for easier mounting.
- Store at room temperature. Cold, will be stiff and more difficult to mount.
- For best performance, covers should not be stored for more than 2 years.

**Trimming & Grinding Recommendations**

- Dicar recommends to include a practice of cover rotation when operating a trimmer or grinder in order to distribute wear on uncut covers and maximize usable material.
- It is best to rotate at least once before trimming or grinding to avoid cutting unused material, and potentially causing grinding issues.

**Sun MicroGrind® Recommendations**

- Make sure the lock-up seam is fully seated and flush. Damage to the wiper blade and covers may occur if the seam is not flush.
- For new covers, run production for at least 30 – 40 minutes to ensure covers have fully and properly seated before attempting to grind covers.
- Follow procedures in the MicroGrind Manual for proper grinding (provide by the OEM).
- If lock-up seam does not seat after 30 – 40 minutes of production, a manual grind may need to be performed prior to initiating the automatic grinding system.

*MicroGrind is a registered trademark of Sun Automation Group

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**Anvil Cover Rotation Log**

<table>
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<th>Shift/Crew</th>
<th>Impression Count</th>
<th>Die #</th>
<th>Date of Rotation or Change</th>
<th>Notes</th>
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**Cover Rotation**

**Standard Rotation** as illustrated below will help you maximize the life of your covers and the quality of your die-cuts. Without a trimmer covers should be rotated every 150,000 impressions.

With a trimmer covers should be rotated at 150,000 – trimmed at 300,000 – rotated at 450,000 – etc.
- Number covers as shown below
- Remove numbered covers and reinstall them in the order shown below
- Repeat rotation process throughout cover life.